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module is an option for system integration. Support different shape locating, e.g. circle, cross-mark, corner, or marked ...  
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COM Port Axis Number D / A Number MPG I/O Number 2 2 5 keys  
8 keys 5 keys 8 keys 2 2 2 10/100 Mbps ...

## **SYNTEC TECHNOLOGY - □□□□□□□□**

CNC Alarm Manual Version 17 6 1. 2. solution For the first and the second reason, change PIO5 For the third reason, using software version which is from 10.112.95 or 10.114.29 on Alarm ID OP-007 Alarm title Low memory, memory space is less than 1M Description If capacity of system memory is less than 1M, alarm will appear Possible Cause

## **/Machine Tool Products CNC Alarm Manual**

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Syntec controller, Manuel Tool Change with a auto touch off tool sensor. We will be using V carve pro. In v carve/aspire the installed post processors for syntec are for auto tool change machines, and we are confused how a manual tool change would be specified in the post processor.

## **postprocessor for Syntec manhine manual tool change ...**

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